

Manufacturing programme – Steel pipe dimensions (in kg/m)

Diameter			Wall thickness in mm/Inches																				
∅	DN		2.9	3.2	3.6	4.0	4.5	5.0	5.6	6.3	7.1	8.0	8.8	10.0	11.0	12.7	13.0	13.8	14.3	15.0	16.1	17.5	20.6
mm	mm	Inches	0.114	0.126	0.140	0.156	0.117	0.197	0.219	0.248	0.280	0.351	0.346	0.394	0.433	0.500	0.510	0.544	0.563	0.591	0.634	0.688	0.812
33.7	25	1	2.20	2.41	2.67	2.93	3.24	3.54	3.88														
42.4	32	1¼	2.82	3.09	3.44	3.79	4.21	4.61	5.08														
48.3	40	1½	3.25	3.56	3.97	4.37	4.86	5.34	5.90														
60.3	50	2	4.11	4.51	5.03	5.55	6.19	6.82	7.55	8.39													
76.1	65	2½	5.24	5.75	6.44	7.11	7.95	8.77	9.74	10.8													
88.9	80	3	6.15	6.76	7.57	8.38	9.37	10.3	11.5	12.8													
97.0		3⅝	6.73	7.40	8.29	9.17	10.3	11.3	12.6	14.1													
108.0		4¼	7.52	8.27	9.27	10.3	11.5	12.7	14.1	15.8													
114.3	100	4½	7.97	8.77	9.83	10.9	12.2	13.5	15.0	16.8													
117.5		4⅝	8.20	9.02	10.1	11.2	12.5	13.9	15.5	17.3													
133.0		5¼	9.30	10.2	11.5	12.7	14.3	15.8	17.6	19.7													
139.7	125	5½	9.78	10.8	12.1	13.4	15.0	16.6	18.5	20.7													
143.0		5⅝	10.0	11.0	12.4	13.7	15.4	17.0	19.0	21.2													
159.0		6¼	11.2	12.3	13.8	15.3	17.1	19.0	21.2	23.7	26.6	29.8	32.6	36.7									
168.3	150	6⅝	11.8	13.0	14.6	16.2	18.2	20.1	22.5	25.2	28.2	31.6	34.6	39.0									
216.8		8½		16.9	18.9	21.0	23.6	26.1	29.2	32.7	36.7	41.2	45.1	51.0	55.8	63.9							
217.8		8½		19.6	19.0	21.1	23.7	26.2	29.3	32.9	36.9	41.4	45.4	51.2	56.1	64.2							
219.1	200	8⅝		17.0	19.1	21.2	23.8	26.4	29.5	33.1	37.1	41.6	45.6	51.6	56.5	64.6							
244.5		9⅝			21.4	23.7	26.6	29.5	33.0	37.0	41.6	46.7	51.2	57.8	63.3	72.6	74.2	78.5	81.2				
273.0	250	10¾			23.9	26.5	29.8	33.0	36.9	41.4	46.6	52.3	57.3	64.9	71.1	81.5	83.4	88.2	91.2	95.4	102		
323.9	300	12¾				31.6	35.4	39.3	44.0	49.3	55.5	62.3	68.4	77.4	84.9	97.5	99.7	106	109	114	122	132	154
339.7		13⅝				33.1	37.2	41.3	46.1	51.8	58.2	65.4	71.8	81.3	89.2	102	105	111	115	120	128	139	162
355.6	350	14				34.7	39.0	43.2	48.3	54.3	61.0	68.6	75.3	85.2	93.5	107	110	116	120	126	135	146	170
382.0		15					41.9	46.5	52.0	58.4	65.6	73.8	81.0	91.7	101	116	118	125	130	136	145	157	184
406.4	400	16						49.5	55.4	62.2	69.9	78.6	86.3	97.8	107	123	126	134	138	145	155	168	196
419.0		16½							57.1	64.1	72.1	81.1	89.0	101	111	127	130	138	143	149	160	173	202
445.0		17½							60.7	68.2	76.7	86.2	94.7	107	118	135	138	147	152	159	170	184	216
457.2	450	18							62.4	70.1	78.8	88.6	97.3	110	121	139	142	151	156	164	175	190	222
473.1		18⅝							64.6	72.5	81.6	91.8	101	114	125	144	148	156	162	169	181	197	230
508.0	500	20							69.4	77.9	87.7	98.6	108	123	135	155	159	168	174	182	195	212	248
610.0*	600	24																					

Special dimensions on request

* Pipe outside diameter 610.0mm will probably be available from 2007/2008